

Step 2/101

Dart Aerospace Ltd.

Date: Thursday, 1/17/2008 3:30:14 PM
User: Kim Johnston

Process Sheet

SPL/T

9

Customer	CU-DAR001	Dart Helicopters Services	Drawing Name	TAIL LIGHT FAIRING
Job Number	36836			
Estimate Number	12547			
P.O. Number	N/A		Part Number	D412750141
This Issue	1/17/2008	S.O. Iq. : N/A	Drawing Number	N/A
Prsht Rev.	NC		Project Number	N/A
First Issue	/ /	Type : SMALL /MED FAB	Drawing Revision	A
Previous Run	36041		Material	N/A
Written By			Due Date	1/24/2008
Checked & Approved By		80118	Qty:	2
Comment	est revA	09.22 new issue EC	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operator:	Description:
1.0	DC	DOCUMENT CONTROL Comment: Photocopy bluefile & type labels per PPP D412-750-141 CHG001
2.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit
3.0	D3484041	TAIL LIGHT FAIRING, LH Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) TAIL LIGHT FAIRING, LH Batch: 34462
4.0	AN33A	Bolt Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s) Bolt Batch: M10-537
5.0	AN960JD10	Washer Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s) Washer Batch: M1006167

Process Sheet

Customer: CU-DAR001 Dart Helopters Services

Drawing Name: TAIL LIGHT FAIRING

Job Number: 36836

Part Number: D412750141

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

***** Ensure part is a L/H as per dwg *****

5-24-100(28) EC

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-750-141

Location:

PPP Rev:

8/1/28

SD(ix)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

120810129

Job Completion



U 8-01-28

Step 24/01

9

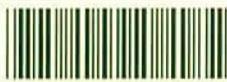
Date: Thursday, 1/17/2008 3:30:14 PM
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Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: TAIL LIGHT FAIRING	
Job Number	: 36836		Part Number	: D412750141	
Estimate Number	: 12547		Drawing Number	: N/A	
P.O. Number	:		Project Number	: N/A	
This Issue	: 1/17/2008 S.O. No. :		Drawing Revision	: A	
Prsht Rev.	: NC		Material	:	
First Issue	: / /		Due Date	: 1/24/2008	
Previous Run	: 36041		Qty:	2 Um: Each	
Written By	:				
Checked & Approved By	: <u>10080118</u>				
Comment	: est revA 06.09.22 new issue EC				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:	
1.0	DC	DOCUMENT CONTROL	
		Comment: Photocopy bluefile & type labels per PPP D412-750-141 CHG001	08.01.22
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1	
		Pick Packing Kit	
3.0	D3484041	TAIL LIGHT FAIRING, LH	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)	
		TAIL LIGHT FAIRING, LH	
		Batch: <u>34462</u>	08.01.25 (1)
4.0	AN33A	Bolt	
		Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s)	
		Bolt	
		Batch: <u>M10x537</u>	SP
5.0	AN960JD10	Washer	
		Comment: Qty.: 10.0000 Each(s)/Unit Total : 20.0000 Each(s)	
		Washer	
		Batch: <u>M1006167</u>	08.01.21 SP 2X

W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 1/17/2008 3:30:14 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services		Drawing Name: TAIL LIGHT FAIRING
Job Number: 36836		Part Number: D412750141
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
6.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS  Comment: INSPECT 100% KITS FOR COMPLETENESS ***** Ensure part is a L/H as per dwg ***** <i>08/01/25 (fc)</i>
7.0	PACKAGING 1 	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-750-141 Location: _____ PPP Rev: <u>Draft</u> <i>PC8/01/25 (1)</i>
8.0	QC21 	FINAL INSPECTION/W/O RELEASE  Comment: FINAL INSPECTION/W/O RELEASE <i>08.01.25</i>
Job Completion 		<i>c 208/01/25</i>

W/O:

WORK ORDER CHANGES

DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries